ATE

■ FEATURES

High Reliability

Twin-contact clip mechanism is used in the contact section to ensure reliability.

- Washable Structure
 - All switches are of a completely sealed construction.
- Ideal for Extremely Dry Circuit Applications
 Gold-plated contacts make these switches ideal for use with extremely dry circuit applications.
- Designed for PC Boards

Terminal pitches are all in inch size (multiples of 2.54 mm).

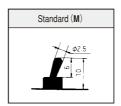
- Quality Touch
 - Independent detent construction provides a light operating touch.
- UL approved.

■ SPECIFICATIONS

		·	
Rating	Max.	50mA 48VAC • Do	C
	Min.	1μ A 20mVAC • DC	
Initial contac	t resistance	50mΩMax	(1.5mA 200 μVAC)
Dielectric strength		250VAC 1 minute	
Insulation resistance		500MΩMin.	(250VDC)
Electrical life		10,000 cycles at max. rating, 50,000 cycles at 0.4VA max.(D,E type) 30,000 cycles at 0.4VA max.(F type)	
Operating temperature range		-20~+85°C	
Storage temperature range		-40~+85°C	



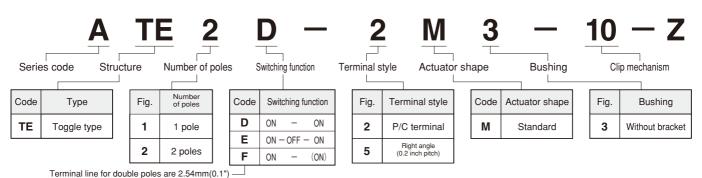
■ ACTUATOR SHAPE



■ TYPE OF BUSHING AND BRACKET MOUNT

Fig.	Type of bushing	Shape
3	Unthreaded Bushing	Δ

■ PART NUMBERING



■ TABLE OF PART NUMBERS

		_			
Number of poles	Switching function		P/C terminal		ght angle (0.2 inch pitch)
1	ON - ON	87	ATE1D-2M3-10-Z	97	ATE1D-5M3-10-Z
	ON - OFF - ON	97	ATE1E-2M3-10-Z	977	ATE1E-5M3-10-Z
	ON - (ON)	97	ATE1F-2M3-10-Z	977	ATE1F-5M3-10-Z
	ON - ON	<i>9</i> 7	ATE2D-2M3-10-Z	977	ATE2D-5M3-10-Z
2	ON - OFF - ON	87	ATE2E-2M3-10-Z	977	ATE2E-5M3-10-Z
	ON - (ON)	747	★ATE2F-2M3-10-Z	977	ATE2F-5M3-10-Z

★ : Made-to-order items.

^{*}Please contact us if you can't find your preferable combination in the table of part numbers.

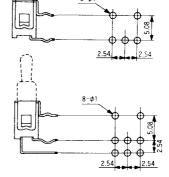
0.2-inch pich

■ RIGHT ANGLE TERMINALS

 The pitch between terminals and PC support is as the sketch below.

Examples: 0.2 inch pitch ATE1D-5M3-10



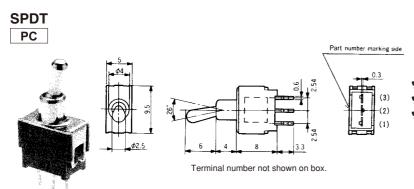


2-pole

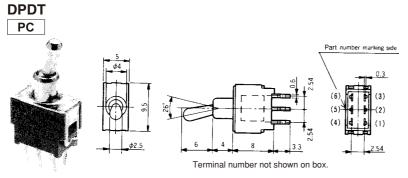
■ BRACKET INSTALLATION PROCEDURE



■ OUTLINE DIMENSIONS



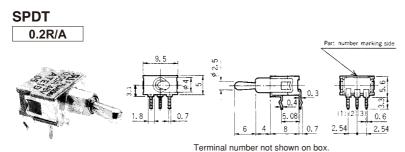
	Switching function	Viewed fro	m part No. m	arking side
	Part No.	7	4	4
IR	ATE1D-2M3-10-Z	ON	_	ON
IR	ATE1E-2M3-10-Z	ON	OFF	ON
R	ATE1F-2M3-10-Z	ON	_	(ON)
	Connecting terminals	2-3	_	2-1



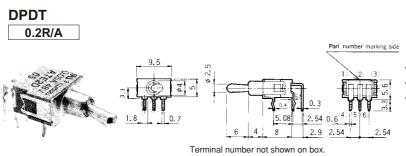
	Switching function	Viewed from part No. marking side		
	Part No.	7	1	4
977	ATE2D-2M3-10-Z	ON	_	ON
<i>9</i> 7	ATE2E-2M3-10-Z	ON	OFF	ON
977	★ATE2F-2M3-10-Z	ON	_	(ON)
	Connecting terminals	2-3 5-6	_	2-1 5-4

(ON): Momentary.★: Made-to-order items.

■ OUTLINE DIMENSIONS



	Switching function	Viewed from part No. marking side		
	Part No.	4	1	4
<i>9</i> 1	ATE1D-5M3-10-Z	ON	_	ON
<i>9</i> 1	ATE1E-5M3-10-Z	ON	OFF	ON
<i>9</i> 1	☆ATE1F-5M3-10-Z	ON	_	(ON)
	Connecting terminals	2-3	_	2-1



	Switching function	Viewed fro	Viewed from part No. marking side		
	Part No.	7	1	1	
<i>9</i> 1	☆ATE2D-5M3-10-Z	ON	_	ON	
<i>9</i> 1	★ATE2E-5M3-10-Z	ON	OFF	ON	
<i>9</i> 1	★ATE2F-5M3-10-Z	ON	1	(ON)	
	Connecting terminals	2-3 5-6	_	2-1 5-4	

(ON): Momentary.

☆ : Quasi-standard items.

 \bigstar : Made-to-order items.

■ OPTIONAL ACCESSORIES

Туре	ATE-2M·5M
Part name	Color Cap
Dimensions	Gloss finish Signature (Vinyl chloride resin)
White	140000470174
Red	140000470175
Black	140000470173
Gray	140000470179
Green	140000470177
Blue	140000470178
Orange	140000470181
Yellow	140000470176
Brown	140000470180

Туре		ATE-2M		
Part name		Bracket		
Dimensions	10,15 \$\phi \ 0.05 \$\phi \ 0	10.15 04.05 3 3 3 3 5.06 7.5	10.15 \$\phi 4.05\$ \$\phi \$\sigma \text{ \$\sin \text{ \$\sigma \text{ \$\sigma \text{ \$\sin \text{ \$\sin \text{ \$\sigma \	
Part number	140000640314	140000640315	140000640318	

■ When using Bracket, pay attention to the printed circuit board hole dimensions which differ according to type of bracket.

■ PC HOLE LAYOUTS

PC terminal (Top view)

Series	ATE-2M	ATE-2M		
Installation	Without bracket	When optional bracket is		ed
mstallation	without bracket	140000640314	140000640315	140000640318
1—pole	3- ¢1 2.54 2.54	5-\phi 1 2.54 2.54 2.54 2.54	2.54 2.54 2.54 77- \$1	2.54 2.54 2.54 2.54 7- \$1
2—pole Tow terminal rows 2.54mm	2.54 2.54 6- \$1	2.54 2.54 2.54 2.54 8-\$1	2.54 2.54 2.54 10-\$1	2.54 2.54 2.54 2.54 10. ≠1

Right Angle terminal · Vertical Mount terminal (Top view)

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Series	ATE-5M · 5F			
Terminal	0.2—inch pitch			
1—pole	5.08 5-41			
2—pole	5.08 2.54 8- \$1			

■ BRACKET MOUNTED DIMENSIONS

Type	ATE-2M
Туре	Standard
Dimensions	\$\frac{1}{2}\$

■ SOLDERING

(1) Hand soldering
Device: Solder iron
380 °C Max. 3 sec. Max.

(2) Auto soldering

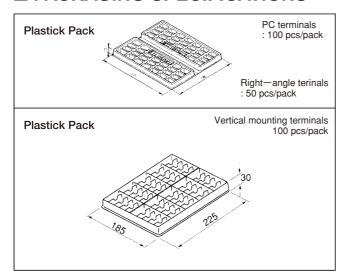
Device: Wave or dip type 275 °C Max. 6 sec. Max.

• Preheat should be within 80-120 °C, 120sec.

■ FLUX CLEANING

- (1) Solvent: Fluorine or Alcohol type.
- (2) Cleaning shall be made when terminal temperature falls to 90 °C or lower. Or, leave the switch at normal temperature for 5 minutes or longer, before cleaning.

■ PACKAGING SPECIFICATIONS



■ INSTALLATION

- Use printed circuit boards with 1 mm diameter holes.
- Do not bend the terminals prior to installation to PC Board.
- Following the switch installation, avoid placing the device in a position where its weight will be placed on the switch actuator, etc.
- Do not apply a load exceeding 12.7N to the actuator.
 Use Bracket (option) when a force exceeding 12.7N is to be applied to the actuator.

