# Emergency Stop Switch A165E

# Separate Construction with Smallest Class of Depth in the World

- Direct opening mechanism to open contacts in emergencies, such as when they are fused.
- · Conforms to EN418.
- Includes a safety lock to prevent misuse.
- Features separate construction that allows the Switch to be separated for easier wiring and one-piece-like construction that allows easier handling.
- Models available with 3 contacts built into a single block (A165E-U).

**Note:** Be sure to read the precautions for all pushbutton switches in the *Pushbutton Switches Group Catalog* (Cat. No. X018), as well as the "Safety Precautions" on page D-11.



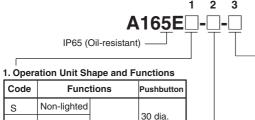


## **Model Number Structure**

## **■** Model Number Legend

#### **Completely Assembled**

Shipped as a set that includes the Operation Unit and light source.



Code	Functions		Pushbutton
S	Non-lighted		00 -1:-
LS	Lighted	Push-lock,	30 dia.
М	Non-lighted	turn-reset	40 dia.
LM	Lighted		40 ula.

2. Light Source

Code	Туре	Operation voltage	Rated voltage
None	Non-lighted		
24D	LED	24 VDC	24 VDC

Note: Models with separate construction (SPST-NC and DPST-NC) are for normal loads only. One-piece models (TPST-NC) are for either normal loads or microloads.

3.	С	on	tac	cts
Г	_		Т	

Code	Description
01	SPST-NC
02	DPST-NC
03U	TPST-NC (See note.)

Note: TPST-NC models have one-piece construction with the contact unit. Only non-lighted models are available.

# **Ordering Information**

#### **■ List of Models**

Illumination	Rated voltage	Pushbutton color	Pushbutton size	Terminal	Contact	Model
LED	24 VDC	Red	30 dia.	Solder terminal	SPST-NC	A165E-LS-24D-01
					DPST-NC	A165E-LS-24D-02
Non-lighted					SPST-NC	A165E-S-01
					DPST-NC	A165E-S-02
LED	24 VDC		40 dia.		SPST-NC	A165E-LM-24D-01
					DPST-NC	A165E-LM-24D-02
Non-lighted					SPST-NC	A165E-M-01
					DPST-NC	A165E-M-02
			30 dia.		TPST-NC	A165E-M-03U
			40 dia.			A165E-S-03U

Note: The above models have a surface indication of "RESET." Models with "STOP" indication are also available. For further information, contact your OMRON representative.

## ■ Individual Parts (for Switches with Separate Construction)

## **Operation Units**

Appe	earance	Illumination	Model
30 dia.	Alex-	Non-lighted	A165E-S
		Lighted	A165E-LS
40 dia.	la.	Non-lighted	A165E-M
		Lighted	A165E-LM

#### **Sockets**

Appear	ance	Illumination	Contact form	Model
		Non-lighted	SPST-NC	A165E-01
			DPST-NC	A165E-02
		Lighted	SPST-NC	A165E-01L
			DPST-NC	A165E-02L

## **Socket Units**

Appearance	Illumination	Contact form	Model
	Lighted	SPST-NC	A165E-R-24D-01
		DPST-NC	A165E-R-24D-02

#### **Lamps**

	Rated voltage	Standard			Bright		
	THE STATE OF THE S	5 VDC	12 VDC	24 VDC	5 VDC	12 VDC	24 VDC
LED color							
Red		A16-5DR	A16-12DR	A16-24DR	A16-5DSR	A16-12DSR	A16-24DSR

## ■ Accessories (Order Separately)

Item	Appearance	Туре	Model	Precautions
Yellow Plate	0	Yellow, 45 dia.	A16Z-5070	Use this as an emergency stop nameplate.
Panel Plug		Rectangular	A16ZJ-3003	Used for covering the panel cutouts for
		Square	A16ZA-3003	future panel expansion.
		Round	A16ZT-3003	Degree of protection: IP40 Color: Black
Tightening Tool			A16Z-3004	Useful for repetitive mounting. Be careful not to tighten excessively.
Extractor			A16Z-5080	Convenient for extracting the Switch and Lamp.

## **Specifications**

## **■** Approved Standards

Recognizing Organization	Standards	File No.
UL, cUL (See note.)	UL508, CSA C22.2 No.14	E41515
TÜV Product Service	EN60947-5-1	Inquire
CQC (CCC)	GB14048.5	2003010303070678

Note: Approval for CSA C22.2 No. 14 is indicated by the RM mark.

## ■ Approved Standard Ratings

UL508, CSA C22.2 No.14, CCC(GB14048.5)

## **Models with Separate Construction**

Rated voltage	Resistive load
125 VAC	5 A
250 VAC	3 A
30 VDC	3 A

#### **Models with One-piece Construction**

Rated voltage	Resistive load
125 VAC	1 A
250 VAC	0.5 A
30 VDC	1 A

## TÜV(EN60947-5-1) **Models with Separate Construction**

Rated voltage	Resistive load
250 VAC	3 A
30 VDC	3 A

## **Models with One-piece Construction**

Rated voltage	Resistive load
250 VAC	0.5 A
30 VDC	1 A

## **■** Ratings

## **Switch Ratings**

Rated voltage	Resistive load	
	Models with Separate Construction	Models with One-piece Construction
	A165E series	A165E□-U series
125 VAC 250 VAC 30 VDC	5 A 3 A 3 A	1 A 0.5 A 1 A
Minimum applicable load	150 mA at 5 VDC	1 mA at 5 VDC

## <u>LED Ratings</u> (only for Models with LEDs)

Rated voltage	Rated current	Operation voltage
24 VDC	10 mA	24 VDC±5%

## **■** Characteristics

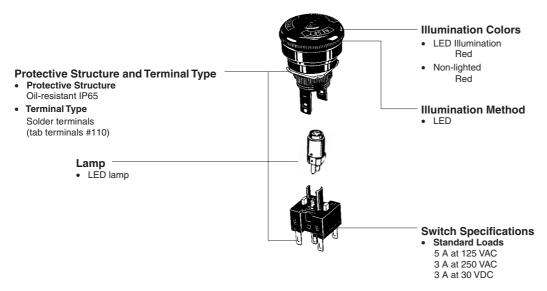
Item		Emergency Stop Switch		
		Non-lighted A165E-S/A-165E-M	Lighted A165E-LS/A165-LM	Non-lighted, One-piece construction A165E-U
Allowable operating	Mechanical	20 operations/minute max.		
frequency	Electrical	10 operations/minute max.		
Insulation resistance		100 MΩ min. (at 500 VDC)		
Dielectric strength		1,000 VAC, 50/60 Hz for 1 min between terminals of same polarity 2,000 VAC, 50/60 Hz for 1 min between terminals of different polarity and also between each terminal and ground		
		1,000 VAC, 50/60 Hz for 1 min between lamp terminals (See note.)		
Vibration resistance	Malfunction	10 to 55 Hz, 1.5-mm double amplitude (malfunction within 1 ms)		
Shock resistance Destruction		500 m/s <sup>2</sup>		
	Malfunction	300 m/s² max. (malfunction within 1 ms)		150 m/s² max. (malfunction within 1 ms)
Durability	Mechanical	100,000 operations min. 100,000 operations min.		•
	Electrical			
Ambient temperature  Operating: -10°C to 55°C (with no icing or condensation Storage: -25°C to 65°C (with no icing or condensation storage)				
Ambient humidity Operating: 35% to 85%				
Degree of protection		IP65 Oil-resistant	IP65	IP65 Oil-resistant
Electric shock protection class Class II		•		
PTI (tracking character	(tracking characteristic) 175			
Degree of contamination	on 3 (EN60947-5-1)			
Weight		Approx. 16 g (in case of DPST-NC Switches)		

 $\textbf{Note:} \ \mathsf{LED} \ \mathsf{not} \ \mathsf{mounted.} \ \mathsf{Test} \ \mathsf{them} \ \mathsf{with} \ \mathsf{the} \ \mathsf{LED} \ \mathsf{removed.}$ 

## **■** Operating Characteristics

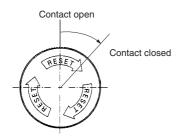
Features	Characteristics	
Operating force (OF) max.	14.7 N	
Releasing force (RF) min.	0.1 N·m	
Pretravel (PT)	3.5±0.5 mm (3±0.5 mm In case of A165E□U series)	

## **Nomenclature (Models with Separate Construction)**



Note: A165E Emergency Stop Switch must be ordered as a set. No LED is installed for the non-lighted models.

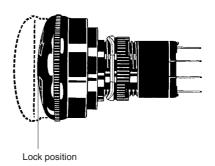
#### <u>Push-lock, Turn-reset System Prevents</u> Misuse



## **Safety Lock Prevents Misuse**

Enables emergency stops only when the pushbutton is pressed intentionally and firmly.

Even if an object or person touches the pushbutton by mistake, the contact will not be released unless the pushbutton reaches the lock position.



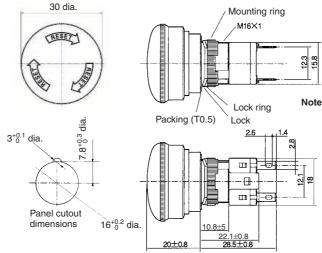
## **Dimensions**

Note: All units are in millimeters unless otherwise indicated.



Non-lighted models 30 mm diameter

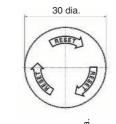


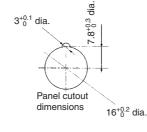


- **Note: 1.** When applying a coating such as paint to the panel, dimensions after the coating must satisfy the specified dimensions.
  - **2.** Recommended panel thickness: 0.5 to 3.2 mm.

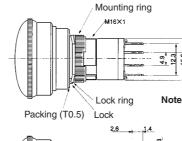
A165E-LS Lighted models 30 mm diameter

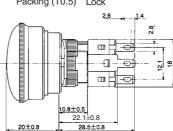






30 dia





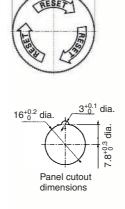
22.7

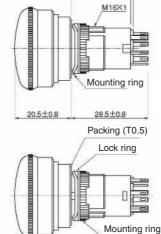
- **Note: 1.** When applying a coating such as paint to the panel, dimensions after the coating must satisfy the specified dimensions.
  - 2. Recommended panel thickness: 0.5 to 3.2 mm.

#### A165E-S-03U Non-lighted.

Non-lighted, one-body models 30 mm diameter



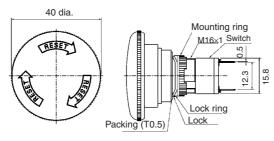


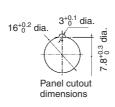


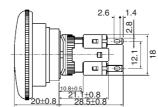
- **Note: 1.** When applying a coating such as paint to the panel, dimensions after the coating must satisfy the specified dimensions.
  - **2.** Recommended panel thickness: 0.5 to 3.2 mm.

A165E-M Non-lighted models 40 mm diameter







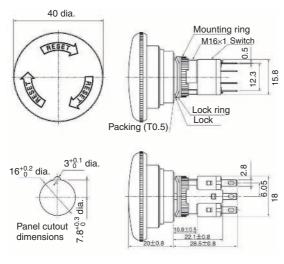


**Note: 1.** When applying a coating such as paint to the panel, dimensions after the coating must satisfy the specified dimensions.

**2.** Recommended panel thickness: 0.5 to 3.2 mm.

A165E-LM Lighted models 40 mm diameter



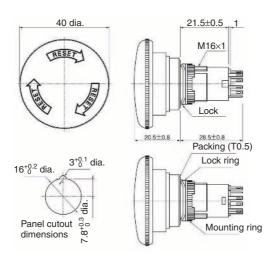


Note: 1. When applying a coating such as paint to the panel, dimensions after the coating must satisfy the specified dimensions.

**2.** Recommended panel thickness: 0.5 to 3.2 mm.

A165E-M-03U One-body models 40 mm diameter





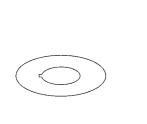
Note: 1. When applying a coating such as paint to the panel, dimensions after the coating must satisfy the specified dimensions.

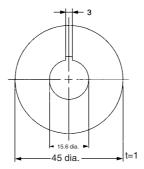
**2.** Recommended panel thickness: 0.5 to 3.2 mm.

#### **■** Accessories

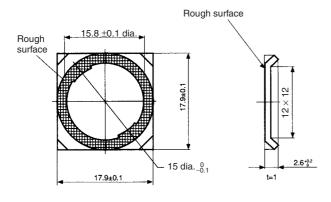
## **Yellow Plate (Vinyl Chloride)**

A16Z-5070





## **Lock Ring**

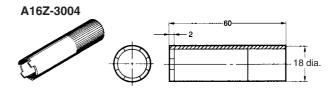


## **Panel Plugs**

Select an appropriate Panel Plug according to the panel design and mount from the front side of the panel. Panel cutout dimensions are the same as those for the Switch.

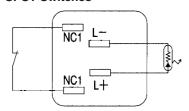
Rectangular	Square	Round
24	18	18

## **Screw Fitting**

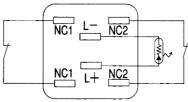


# **■** Terminal Arrangement

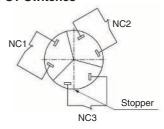
**SPST Switches** 







**TPST Switches** 



 $\textbf{Note:} \ \text{The L+ and L- terminals are not available with the non-lighted models}.$ 

#### Installation

## **■** Mounting to the Panel

After installing the Operation Unit, snap in the Switch from the back of the panel.

#### 1. Installing the Switch

Attach rubber packing or the Yellow Plate onto the Switch from its terminal side. Insert the Switch into the panel from the front. Install the lock ring and mounting nut from the terminal side and tighten.

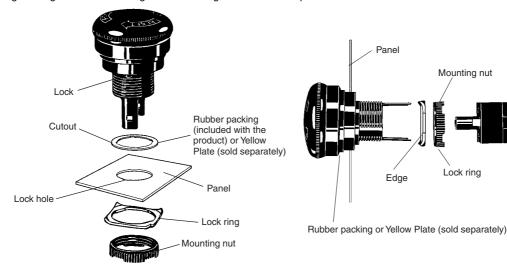
Adjust the slits on the hole of rubber packing and Yellow Plate to the protruding part of the Unit.

Rubber packing is not necessary when the Yellow Plate is used.

Tighten the nut to the torque of 0.29 to 0.49 N·m.

Casing should be installed with its protruding part adjusted to the slit of the panel hole.

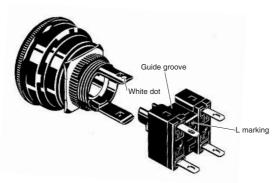
Align the lock ring to the groove of the casing so that the edge is drawn to the panel side.



#### 2. Mounting the Switch

Snap on the Switch to the Operation Unit.

Make sure that the Switch has the correct orientation when snapping it onto the Operation Unit. Align the white dot on the Operation Unit with the guide groove on the side of the Switch marked with an "L" as shown below, and push the Switch into the Operation Unit until it clicks into place. Confirm that the Switch is securely in place before using.

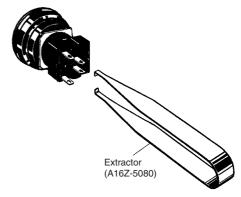


#### 3. Removing the Switch

Insert the prongs of the A16Z-5080 Extractor between the Switch and the Operation Unit, grip the Switch, and pull to remove.

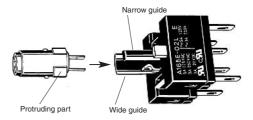
Mounting nut

Lock ring



#### 4. Installing the LED Lamp

When mounting the Lamp, make sure it is facing the direction shown in the following diagram. Insert the Lamp while matching the protruding part of the Lamp and the small guides on the outer surface of the casing.



## **Safety Precautions**

Be sure to read the precautions for all pushbutton switches in the Pushbutton Switches Group Catalog (Cat. No. X018).

## ■ Precautions for Correct Use

#### **Mounting**

Always make sure that the power is turned OFF before mounting, removing, or wiring the Switch, or performing maintenance. Electrical shock or fire may result if the power is not turned OFF.

The tightening torque is 0.29 to 0.49 N·m.

#### Wiring

Be sure to use electrical wires that are a size appropriate for the applied voltage and carry current. Perform soldering according to the conditions given below. If the soldering is not properly performed, abnormal heating may result, possibly resulting in fire.

- 1. Hand soldering: 30 W, within 5 s
- 2. Dip soldering: 240°C, within 3 s

Wait for one minute after soldering before exerting any external force on the solder.

Use non-corrosive resin fluid as the flux.

Make sure that the electric cord is wired so that it does not touch the Unit. If the electric cord will touch the Unit, then electric wires with a heat resistance of 100°C min. must be used.

After wiring the Switch, maintain an appropriate clearance and creepage distance.

#### **Operating Environment**

The IP65 model is designed with a degree of protection so that it will not sustain damage if it is subjected to water from any direction to the front of the panel.

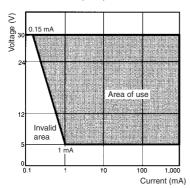
#### **Using the Microload**

Insert a contact protection circuit, if necessary, to prevent the reduction of life expectancy due to extreme wear on the contacts caused by loads where inrush current occurs when the contact is opened and closed.

The A165E- $\square$ U allows both a standard load (125 V at 1 A, 250 V at 0.5 A) and a microload. If a standard load is applied, however, the microload area cannot be used. If the microload area is used with a standard load, the contact surface will become rough, and the opening and closing of the contact for a microload may become unreliable.

The minimum applicable load is the N-level reference value. This value indicates the malfunction reference level for the reliability level of 60% ( $\lambda$  60) (conforming to JIS C5003).

The equation,  $\lambda$  60 = 0.5 x 10<sup>-6</sup>/time indicates that the estimated malfunction rate is less than 1/2,000,000 with a reliability level of 60%.



#### **LEDs**

The LED current-limiting resistor is built-in, so internal resistance is not required.

Rated voltage	Internal limiting resistor
24 VDC	2000 Ω

#### **Operating Torque**

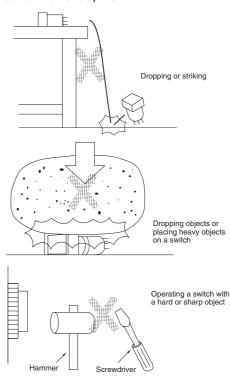
Do not exceed an operating torque of 0.49  $\mbox{N-m}$  in the direction of rotation.

#### **Others**

The oil-resistant IP65 uses NBR rubber and is resistant to general cutting oil and cooling oil. Some particular oils cannot be used with the oil-resistant IP65, however, so contact your OMRON representative for details.

When painting or coating the panel, make sure that the specified panel dimensions apply to the panel after painting or coating.

Due to the structure of the switch, severe shock or vibration may cause malfunctions or damage to the switch. Also, most switches are made from resin and will be damaged if they come into contact with sharp objects. Particularly scratches on the Operation Unit may create visual and operational obtrusions. Handle the switches with care, and do not throw or drop them.



ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

Cat. No. A120-E1-04

In the interest of product improvement, specifications are subject to change without notice.

## Terms and Conditions of Sale

- Offer: Acceptance. These terms and conditions (these "Terms") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "<u>Products</u>") by Omron Electronics LLC and its subsidiary companies ("<u>Omron</u>"). Omron objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms
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- Discounts. Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms
- and (ii) Buyer has no past due amounts.

  Interest. Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the stated terms
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- Governmental Approvals. Buyer shall be responsible for, and shall bear all costs involved in, obtaining any government approvals required for the importation or sale of the Products.
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- Shipping: Delivery. Unless otherwise expressly agreed in writing by Omron:
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  - b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall constitute delivery to Buyer; c. All sales and shipments of Products shall be FOB shipping point (unless oth-
  - erwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security interest in the Products until the full purchase price is paid; d. Delivery and shipping dates are estimates only; and e. Omron will package Products as it deems proper for protection against nor-
- mal handling and extra charges apply to special conditions.

  12. Claims. Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier noting that the carrier received the Products term Omron in the condition claims. from Omron in the condition claimed.
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  Indemnities. Buyer shall indemnify and hold harmless Omron Companies and their employees from and against all liabilities, losses, claims, costs and expenses (including attorneys fees and expenses) related to any claim inves-
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- rights of another party.

  Property: Confidentiality. Any intellectual property in the Products is the exclusive property of Omron Companies and Buyer shall not attempt to duplicate it in any way without the written permission of Omron. Notwithstanding any charges to Buyer for engineering or tooling, all engineering and tooling shall remain the exclusive property of Omron. All information and materials supplied by Omron to Buyer relating to the Products are confidential and proprietary, and Buyer shall limit distribution thereof to its trusted employees and strictly
- prevent disclosure to any third party.

  <u>Export Controls.</u> Buyer shall comply with all applicable laws, regulations and licenses regarding (i) export of products or information; (iii) sale of products to "forbidden" or other proscribed persons; and (ii) disclosure to non-citizens of regulated technology or information.

  Miscellaneous. (a) Waiver. No failure or delay by Omron in exercising any right
- Miscellaneous. (a) Waiver. No failure or delay by Omron in exercising any right and no course of dealing between Buyer and Omron shall operate as a waiver of rights by Omron. (b) Assignment. Buyer may not assign its rights hereunder without Omron's written consent. (c) Law. These Terms are governed by the law of the jurisdiction of the home office of the Omron company from which Buyer is purchasing the Products (without regard to conflict of law principles). (d) Amendment. These Terms constitute the entire agreement between Buyer and Omron relating to the Products, and no provision may be changed or waived unless in writing signed by the parties. (e) Severability. If any provision hereof is rendered ineffective or invalid, such provision shall not invalidate any other provision. (f) Setoff. Buyer shall have no right to set off any amounts against the amount owing in respect of this invoice. (a) Definitions. As used against the amount owing in respect of this invoice. (g) <u>Definitions</u>. As used herein, "including" means "including without limitation"; and "<u>Omron Companies</u>" (or similar words) mean Omron Corporation and any direct or indirect subsidiary or affiliate thereof.

## Certain Precautions on Specifications and Use

- <u>Suitability of Use.</u> Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product. At Buyer's request, Omron will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Product. This information by itself is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular Product with respect to Buyer's application, product or system. Buyer shall take application responsibility in all cases but the following is a non-exhaustive list of applications for which particular attention must be given: Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this document.

  - (ii) Use in consumer products or any use in significant quantities.
    (iii) Energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations. (iv) Systems, machines and equipment that could present a risk to life or property. Please know and observe all prohibitions of use applicable to this Prod-
  - NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY OR IN LARGE QUANTITIES WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO

- ADDRESS THE RISKS, AND THAT THE OMRON'S PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.
- OVERALL EQUIPMENT OR SYSTEM.

  Programmable Products. Omron Companies shall not be responsible for the user's programming of a programmable Product, or any consequence thereof.

  Performance Data. Data presented in Omron Company websites, catalogs and other materials is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of Omron's test conditions, and the user must correlate it to actual application requirements. Actual performance is subject to the Omron's Warranty and Limitations of Liability.
- Change in Specifications. Product specifications and accessories may be changed at any time based on improvements and other reasons. It is our practice to change part numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the Product may be changed without any notice. When in doubt, special part numbers may be assigned to fix or establish key specifications for your application. Please consult with your Omron's representative at any time
- to confirm actual specifications of purchased Product.

  <u>Errors and Omissions.</u> Information presented by Omron Companies has been checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical or proofreading errors or omissions.



Complete "Terms and Conditions of Sale" for product purchase and use are on Omron's website at www.omron.com/oei – under the "About Us" tab, in the Legal Matters section.

#### ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

07/05

 $To \ convert \ millimeters \ into \ inches, \ multiply \ by \ 0.03937. \ To \ convert \ grams \ into \ ounces, \ multiply \ by \ 0.03527.$ 

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