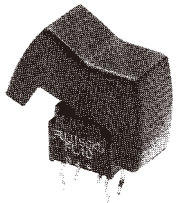




## FL HYPER-MINIATURE LEVER & ROCKER SWITCHES

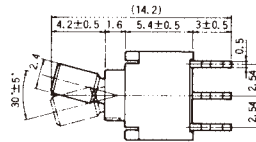
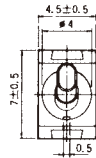
### OUTLINE DIMENSIONS

#### SPDT

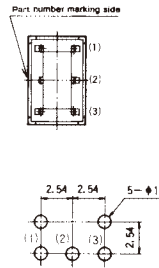


Mount with **Rocker**

PC



Terminal number not shown on box.



PC Hole Layouts

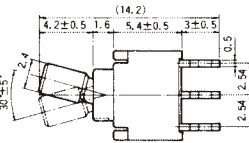
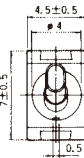
Switching function Part No.	Viewed from part No. marking side		
FL1D-2M-Z	ON	—	ON
Connecting terminals	2-1	—	2-3

#### DPDT

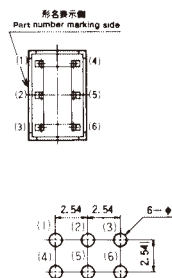


Mount with **Lever**

PC



Terminal number not shown on box.



PC Hole Layouts

Switching function Part No.	Viewed from part No. marking side		
FL2D-2M-Z	ON	—	ON
Connecting terminals	2-1 5-4	—	2-3 5-6

### SOLDERING

- (1) Hand soldering  
Device : Solder iron  
380°C Max. 3 sec. Max.
- (2) Auto soldering  
Device : Wave or dip type  
275°C Max. 6 sec. Max.  
Preheat should be within 80-120°C and less than 120 sec.
- (3) When soldering two or more terminals to the common land, use solder resist to solder them independently.

### FLUX CLEANING

- (1) Solvents : Fluorine or Alcohol type
- (2) Cleaning shall be made when terminal temperature falls to 90°C or lower. Or, leave the switch at normal temperature for 5 minutes or longer, before cleaning.
- (3) Do not apply ultrasonic cleaning.

### PACKAGING SPECIFICATION

Plastick Pack

100 pcs/pack

