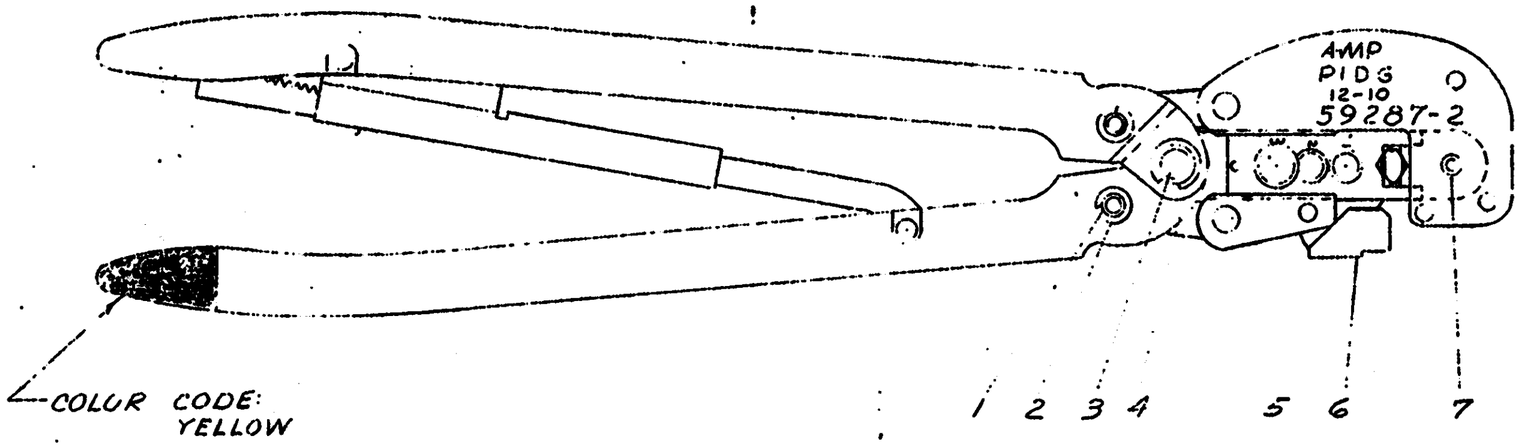
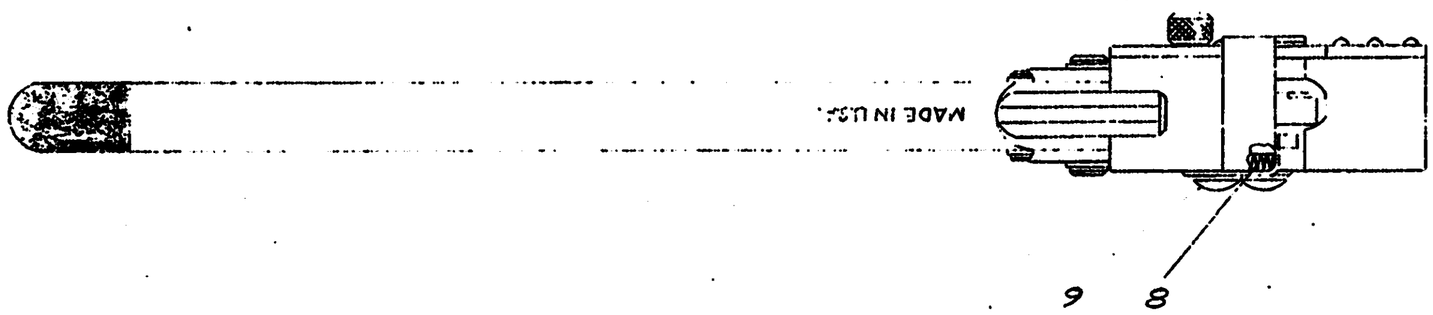
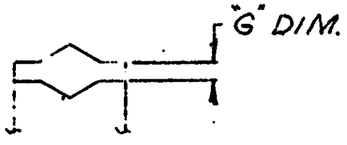
59287-2

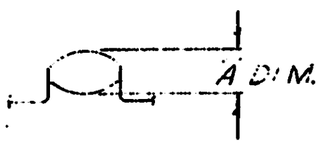




SUPERSEDED BY I.S. 1261



INSULATION CRIMP



BARREL CRIMP

ENLARGED VIEW OF CRIMP DIMS.

"G" DIM. AT No. 1	
GO	NO GO
.064	.084

"A" DIM.	
GO	NO GO
.169	.175

PLUG GAGE PINS:
BOTTOM:

For replacement of worn plug gage pins, return to AMP Inspection Department for proper Controlstone.

[redacted]

QTY	NUMBER	NAME	REMARKS
2	6-306131-4	SCREW - SPECIAL	
1	301974	SPRING	
1	5-21028-7	PIN	
1	306110-4	LOCATOR-STOP	
1	303848-2	PIN-ASS'Y ADJUSTMENT	
2	21042-6	RING-RETAINING	
1	30[illegible]	PIN-RETAINING	
1	21045-3	RING-RETAINING	
2	300398	PIN-RETAINING	

DWG SIZE -2 | NUMBER | NAME | REMARKS

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REFERENCE ONLY

DR B. Shonfeld 4-5-66
CHK F. Jurgens 4-7-66
DE
APP [illegible] 4-21-66

MATERIAL AND FINISH

AMP INCORPORATED
HARRISBURG, PENNA

CLASS
TYPE APPLICATION
WIRE RANGE INSULATION
TOLERANCE EXCEPT AS NOTED ±.010
SCALE 1-1
LOC MC NO 59287-2 REV A

NAME HEAVY HEAD HAND TOOL ASSY

REQUIRED PER ASSEMBLY

LTR	REVISION RECORD	ECA	DR	DATE
A	SUPERSEDED BY I.S. 1261	81[illegible]	RH	8/27

LTR	REVISION RECORD	DR	CHK	DATE
A	[illegible]	AL	[illegible]	[illegible]

NUMBER 59231-2

DESCRIPTION 2-59287-2

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PRODUCT SPEC B 31

AMP 1256 REV 7/65