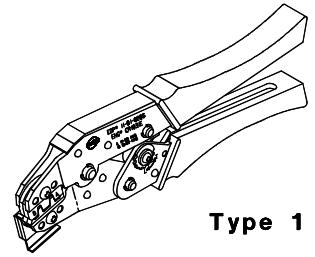




HAND CRIMP TOOL
Specification Sheet
Order No. 11-01-0209
Engineering No. CR60930B



FEATURES

- Small handle spread which make this style tool ideally suited for end users
- Ratchet with safety release that ensures consistent performance
- A precision user-friendly terminal locator wire stop holds terminals in the proper crimping position

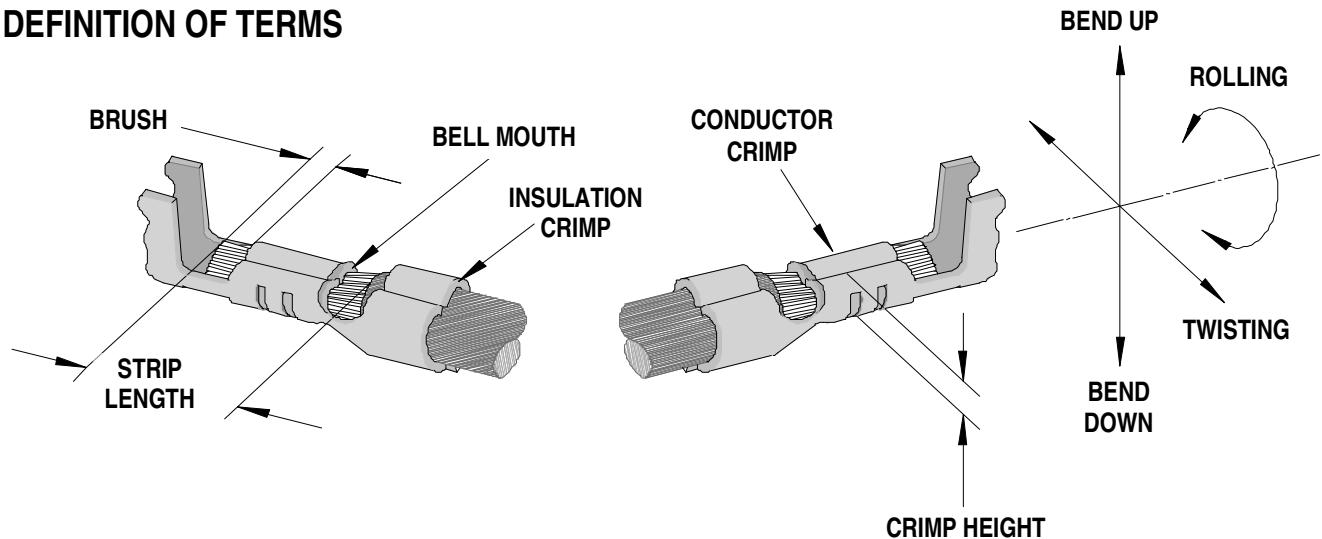
SCOPE

Products: SL™ Crimp Terminal, 24-30 AWG.

Terminal Series No.	Terminal Order No.				Wire Size		Insulation Diameter		Strip Length	
	Loose Piece		*Reel		AWG	mm ²	mm	In.	mm	In.
50087	50087-8100	50087-8130	50087-8000	50087-8060	24 26-30	0.20 0.13-0.05	1.09-1.65 1.01-1.52	.043-.065 040-.060	2.54-3.17	.100-.125
	50087-8114	50087-8160	50087-8014	50087-8099						
			50087-8030							
50088	50088-8100	50088-8128	50088-8000	50088-8060	24 26-30	0.20 0.13-0.05	1.09-1.65 1.01-1.52	.043-.065 040-.060	2.54-3.17	.100-.125
	50088-8114	50088-8160	50088-8014	50088-8099						
			50088-8028							
70021	16-02-0108	40-08-0872	16-02-0077	16-02-0105	24 26-30	0.20 0.13-0.05	1.09-1.65 1.01-1.52	.043-.065 040-.060	2.54-3.17	.100-.125
	16-02-0109		16-02-0078	40-08-0871						
	16-02-0110		16-02-0091							
70058	16-02-0096	70058-0097	16-02-0069	16-02-0150	24 26-30	0.20 0.13-0.05	1.09-1.65 1.01-1.52	.043-.065 040-.060	2.54-3.17	.100-.125
	16-02-0097		16-02-0082	70058-0069						
	16-02-0098		16-02-0083	70058-0082						
	16-02-0140		16-02-0137	70058-0083						
	16-02-0151		16-02-0139							
71851	16-02-1109	16-02-0117	16-02-1112	16-02-0119	24 26-30	0.20 0.13-0.05	1.09-1.65 1.01-1.52	.043-.065 040-.060	2.54-3.17	.100-.125
	16-02-1116		16-02-1113	71851-0119						

* Follow the Cut-Off Tab specifications on Applicator specification sheets.

DEFINITION OF TERMS



The above terminal drawing is a generic terminal representation. It is not an image of a terminal listed in the scope.

CONDITIONS:

After crimping, the conductor profiles should measure the following (see notes on page 4).

Terminal Series No.	Wire Size		Conductor Crimp				Pull Force Minimum		Profile	
			Height (Ref)		Width (Ref)					
	AWG	mm ₂	mm	In.	mm	In.	N	Lb.	A	B
50087	24	0.02	0.66-0.76	.026-.030	1.23	.048	28.9	6.50	X	
	26	0.12	0.56-0.66	.022-.026	1.11	.044	17.8	4.00		X
	28	0.08	0.56-0.66	.022-.026	1.11	.044	11.1	2.50		X
	30	0.05	0.56-0.66	.022-.026	1.11	.044	6.7	1.50		X
50088	24	0.02	0.66-0.76	.026-.030	1.23	.048	28.9	6.50	X	
	26	0.12	0.56-0.66	.022-.026	1.11	.044	17.8	4.00		X
	28	0.08	0.56-0.66	.022-.026	1.11	.044	11.1	2.50		X
	30	0.05	0.56-0.66	.022-.026	1.11	.044	6.7	1.50		X
70021	24	0.02	0.66-0.76	.026-.030	1.23	.048	28.9	6.50	X	
	26	0.12	0.56-0.66	.022-.026	1.11	.044	17.8	4.00		X
	28	0.08	0.56-0.66	.022-.026	1.11	.044	11.1	2.50		X
	30	0.05	0.56-0.66	.022-.026	1.11	.044	6.7	1.50		X
70058	24	0.02	0.66-0.76	.026-.030	1.23	.048	28.9	6.50	X	
	26	0.12	0.56-0.66	.022-.026	1.11	.044	17.8	4.00		X
	28	0.08	0.56-0.66	.022-.026	1.11	.044	11.1	2.50		X
	30	0.05	0.56-0.66	.022-.026	1.11	.044	6.7	1.50		X
71851	24	0.02	0.66-0.76	.026-.030	1.23	.048	28.9	6.50	X	
	26	0.12	0.56-0.66	.022-.026	1.11	.044	17.8	4.00		X
	28	0.08	0.56-0.66	.022-.026	1.11	.044	11.1	2.50		X
	30	0.05	0.56-0.66	.022-.026	1.11	.044	6.7	1.50		X

OPERATION

Open the tool by squeezing the handles together, at the end of the closing stroke, the ratchet mechanism will release the handles, and the hand tool will spring open.

Crimping Terminals

1. Lift the locator blade and place the terminal into the correct die profile (A or B), release the locator blade. Not all tools are equipped with a locator or locator blade.

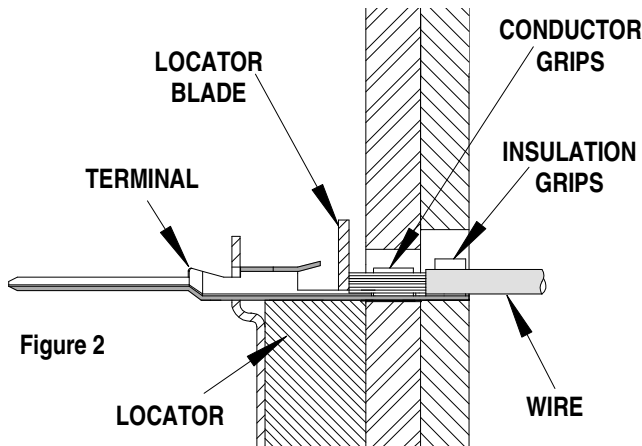


Figure 2

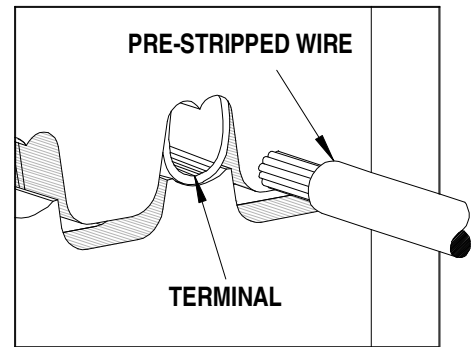


Figure 1

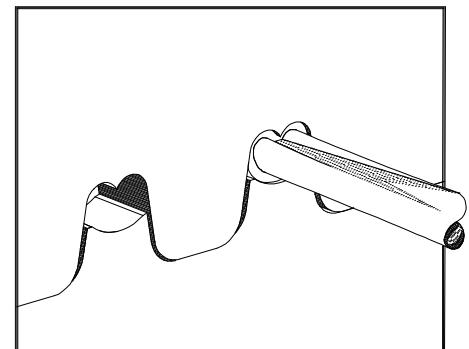


Figure 3

2. Partially close the tool until the terminal is held in place. See Figure 2.
3. Place a wire into the terminal and up against the locator blade. See Figure 3. On tools without locators line the wire up with the conductor and insulation grips visually.
4. Close the tool until the ratchet releases. See Figure 4.
5. Lift the locator blade or wire stop up.
6. Carefully remove the crimped terminal.

Maintenance

It is recommended that each operator of the tool be made aware of, and responsible for, the following maintenance steps:

1. Remove dust, moisture, and other contaminants with a clean brush, or soft, lint free cloth.
2. Do not use any abrasive materials that could damage the tool.
3. Make certain all pins; pivot points and bearing surfaces are protected with a thin coat of high quality machine oil. Do not oil excessively.
4. When tool is not in use, keep the handles closed to prevent objects from becoming lodged in the crimping dies, and store the tool in a clean, dry area.

Miscrimps or Jams

Should this tool ever become stuck or jammed in a partially closed position, **Do Not force the handles open or closed.** The tool will open easily by lifting the ratchet release lever. See Figure 4.

How to Adjust Tool Crimp Force (See Figure 4)

It may be necessary over the life of the tool to adjust tool-crimping force. Listed below are the steps required to adjust the crimping force of the hand tool to obtain proper crimp conditions:

1. Remove the screw and washer. Located over the adjustment ring.
2. Lift the adjusting ring slightly, off of the locating pin.
3. Turn the adjusting ring in the desired direction (L= less force, T= more force) to increase or decrease crimp pressure.
4. Press the adjusting wheel flat against the tool and engage the locking pin.
5. Replace the washer and screw.
6. Check the crimp specifications after tool crimp force is adjusted.

Warranty

This tool is for electrical terminal crimping purposes only. This tool is made of the best quality materials. All vital components are long life tested. All tools are warranted to be free of manufacturing defects for a period of **30 days**. Should such a defect occur, we would exchange the tool free of charge. This will not be applicable to altered, misused, or damaged tools. This tool is designed for hand use only. Any clamping, fixturing, or use of handle extensions voids this warranty.

Hand held crimping tools are intended for low volume, prototyping, or repair requirements only.

Caution: Repetitive use of this tool should be avoided.

Notes:

1. This tool should only be used for the terminals and wire gauges specified on this sheet.
2. This tool is not adjustable for crimp height, however crimp force is adjustable (See instructions above). Variations in tools, terminals, wire stranding and insulation types may affect crimp height.
3. This tool is intended for standard conductor sizes. It may not give a good insulation crimp support for all insulation sizes.
4. Molex does not repair hand tools (see warranty above). The replacement parts listed are the only parts available for repair. If the handles or crimp tooling is damaged or worn, a new tool must be purchased.
5. Pull force should be used as the final criteria for an acceptable crimp. Pull force is measured with no influence from the insulation crimp. The insulation should be stripped long (1/2 in.) so the insulation grips on the terminal do not grip the wire insulation or the conductor. Refer to Molex Quality Crimping Handbook 63800-0029 for additional information on crimping and crimp testing.
6. Molex does not certify crimp hand tools.

CAUTION: Molex crimp specifications are valid only when used with Molex terminals, applicators and tooling.

PARTS LIST

Item Number	Order Number	Description	Quantity
1	11-11-0383	Locator Assembly**	1
2	11-11-0324	Spring (Main)	1
3	11-11-0320	Spring (Ratchet)	1

** Not all tools are equipped with a locator or locator blade.

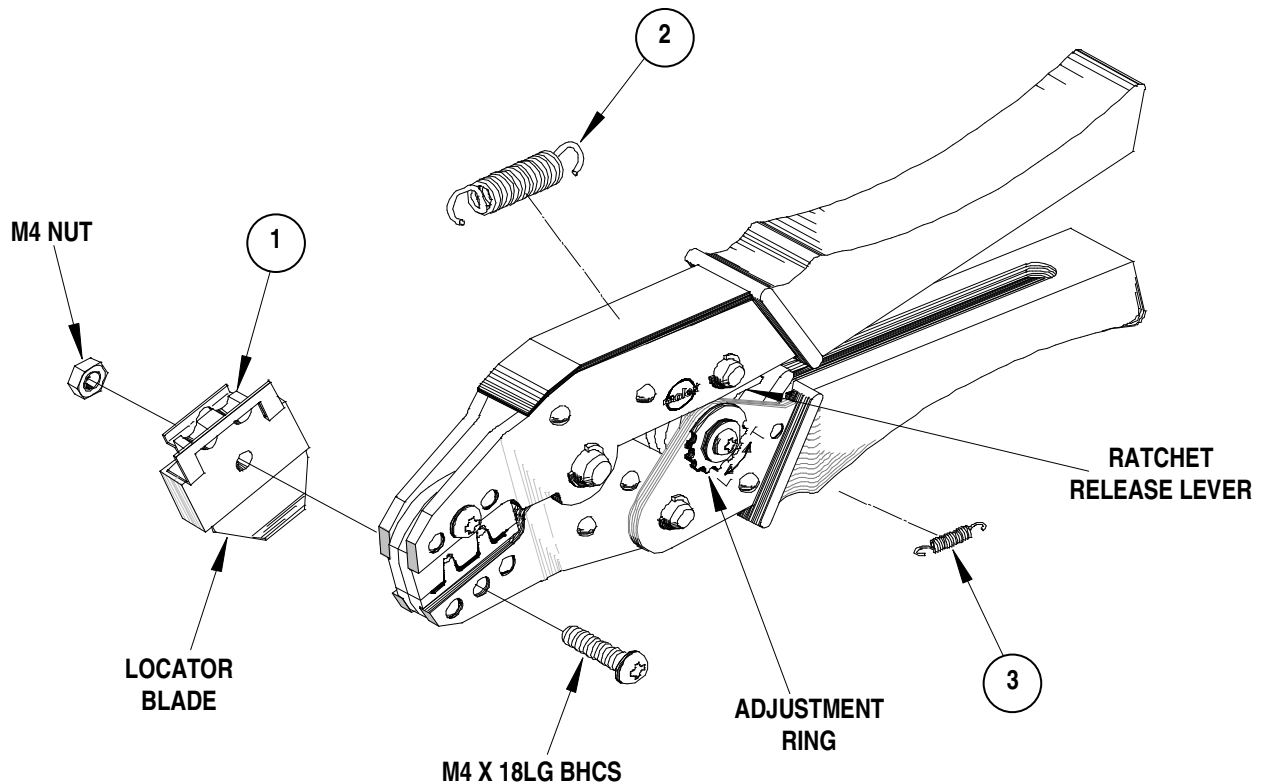


Figure 4

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